

4-Flute



Uncoated



AlTiN Coated



TiCN Coated

4-Flute, Square & Corner Radius, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
3/4	.7500	2-1/4	5	.045	3/4	—	RE24755	—
3/4	.7500	2-1/4	5	.060	3/4	—	RE24756	—
3/4	.7500	2-1/4	5	.090	3/4	—	RE24757	—
3/4	.7500	2-1/4	5	.125	3/4	—	RE24758	—
3/4	.7500	3	6	—	3/4	RE12348	RE12748	RE13148
3/4	.7500	3	6	.015	3/4	—	RE25052	—
3/4	.7500	3	6	.020	3/4	—	RE25053	—
3/4	.7500	3	6	.030	3/4	—	RE25054	—
3/4	.7500	3	6	.045	3/4	—	RE25055	—
3/4	.7500	3	6	.060	3/4	—	RE25056	—
3/4	.7500	3	6	.090	3/4	—	RE25057	—
3/4	.7500	3	6	.125	3/4	—	RE25058	—
3/4	.7500	4	7	—	3/4	RE12349	RE12749	RE13149
3/4	.7500	4	7	.015	3/4	—	RE25059	—
3/4	.7500	4	7	.020	3/4	—	RE25060	—
3/4	.7500	4	7	.030	3/4	—	RE25061	—
3/4	.7500	4	7	.045	3/4	—	RE25062	—
3/4	.7500	4	7	.060	3/4	—	RE25063	—
3/4	.7500	4	7	.090	3/4	—	RE25064	—
3/4	.7500	4	7	.125	3/4	—	RE25065	—
7/8	.8750	1-1/2	4	—	7/8	RE10956	RE11156	RE11356
7/8	.8750	2-1/4	5	—	7/8	RE12156	RE12556	RE12956
7/8	.8750	3	6	—	7/8	RE12356	RE12756	RE13156
1	1.0000	1-1/4	3-1/2	—	1	RE10164	RE10364	—
1	1.0000	1-1/2	4	—	1	RE10964	RE11164	RE11364
1	1.0000	1-1/2	4	.015	1	—	RE14786	—
1	1.0000	1-1/2	4	.020	1	—	RE14788	—
1	1.0000	1-1/2	4	.030	1	—	RE14790	—
1	1.0000	1-1/2	4	.045	1	—	RE14792	—
1	1.0000	1-1/2	4	.060	1	—	RE14794	—
1	1.0000	1-1/2	4	.090	1	—	RE14796	—
1	1.0000	1-1/2	4	.125	1	—	RE14798	—
1	1.0000	2-1/4	5	—	1	RE12164	RE12564	RE12964
1	1.0000	2-1/4	5	.015	1	—	RE24759	—
1	1.0000	2-1/4	5	.020	1	—	RE24760	—
1	1.0000	2-1/4	5	.030	1	—	RE24761	—
1	1.0000	2-1/4	5	.045	1	—	RE24762	—



Tolerances	Diameter	Shank	Radius
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004	+0.0002, -0.0002
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
9/16"-1-1/4"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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